



Dart Aerospace Ltd.
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SK145-0114-25
Job Sheet 177236



Part No: SK145-0114-25

Job Qty: 20 ea **DAS 21 9-89**

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 7/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		7/27/18	0.00	0.00	Start Up Machining-3		
100	Doosan	30 pcs		7/27/18	0.00	57.11	Doosan		
110	QC	30 pcs		7/27/18	0.00	0.00	QC2 Machining-4		
120	QC	30 pcs		7/27/18	0.00	0.00	QC8 Machining-4		
130	Packaging	30 pcs		7/27/18	0.00	0.00	Packaging3-1		
140	QC21-SA	30 Ea		7/27/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Machine as per folio F FOLIO REV: _____ DWG REV: _____ Debur

DAS 21 9-89

AUG 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-R0.750	17-4 Round Bar .750	6 ft (.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-R0.750	6	64	0

Part Specifications

Specifications could not be found.

Plex 7/27/18 8:15 AM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order:	177256
Description: <i>Fitting</i>		Part Number:	
Inspection Dwg: <i>SK145-044-25</i>		Rev: <i>A</i>	Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:		Checked by:		QC Inspector:	
Date:	18/05/31	Date:	18/08/09	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descri _____	DISPOSITION Rework ☐ Scrap ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Supplier ☐</td> <td></td> <td></td> </tr> </table>				Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Supplier ☐		
Cross tube ☐	Water Jet ☐	Engineering ☐															
Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
Finishing ☐	Rec/Store/Packaging ☐	Other ☐															
Supplier ☐																	
		MRB (QSI042) Approval															
		Completed By															
		Lead hand / Supervisor Approval Verification															
		QC / QA Coordinator Approval															

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Container No: S098067
Part: SK145-0114-25
Job No: 177236
Serial No/Batch: S098067
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: _____

Date: 07/31/18

Root Cause			
Environment	☐	Operator	☐
Design	☐	Offset/Setup	☐
Doc/Data	☐	Supplier	☐
Equip/Tooling	☐	Training	☐
Handling/Pre	☐	Use for Testing	☐
Material	☐	Poor Information	☐
Internal Transport	☐	Rushing	☐
Tribal Knowledge	☐	Product Improvement	☐
LOA	☐	Process Improvement	☐
Substation	☐	Manufacturing Process	☐
Past Expiry Date	☐	Past Due	☐
Misidentified	☐	OTHER :	

Power Loss/Surge	☐	Positioned Wrong
Mach/Program	☐	Outside Dimensions
Rain	☐	Over/Under tolerance
Weld	☐	Part Incorrect
Wrong Stock Pulled	☐	Part Lost/Missing
Out of Sequence	☐	Part Moved
Off-set	☐	Drawing
Mislabeled	☐	Finish
Fit/Function	☐	Misread
Misaligned/off center	☐	Turning Sequence